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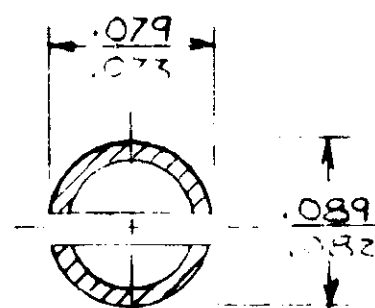
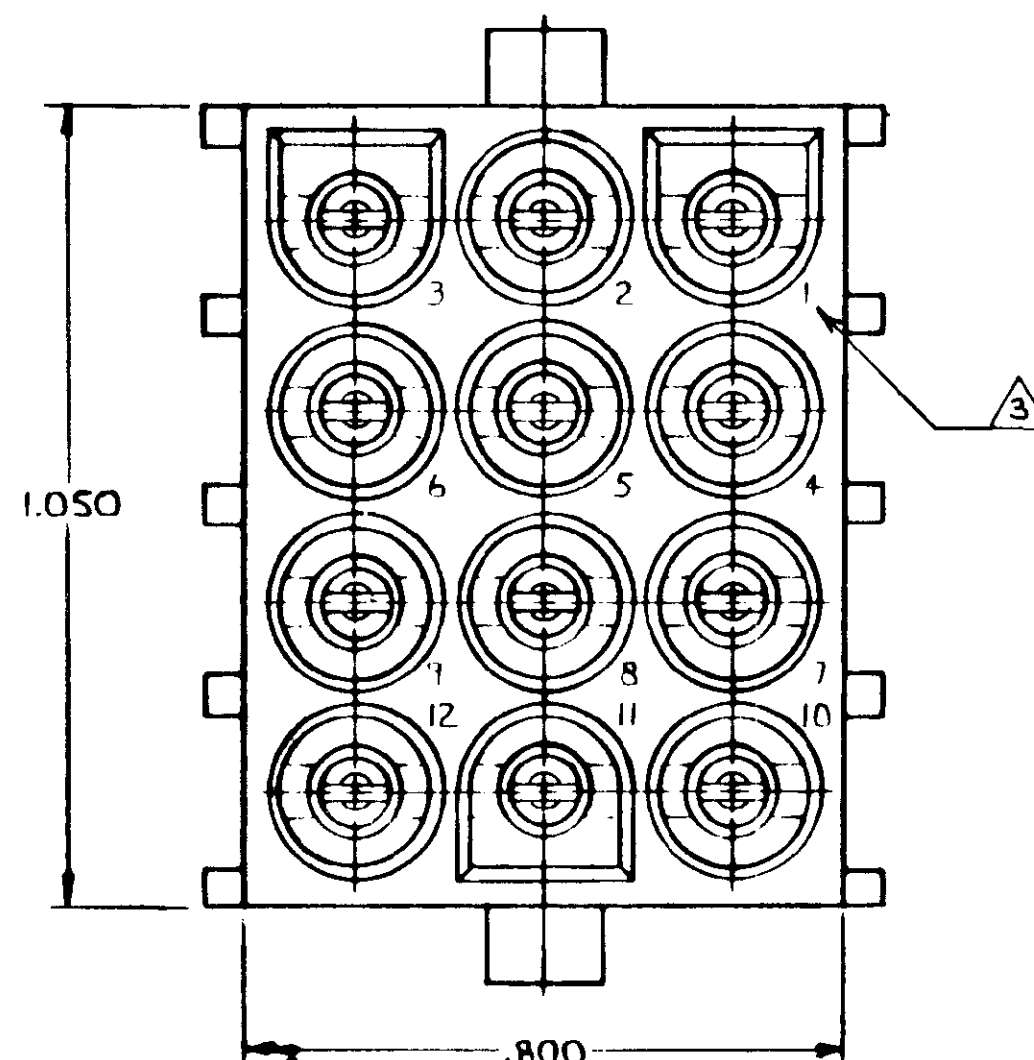
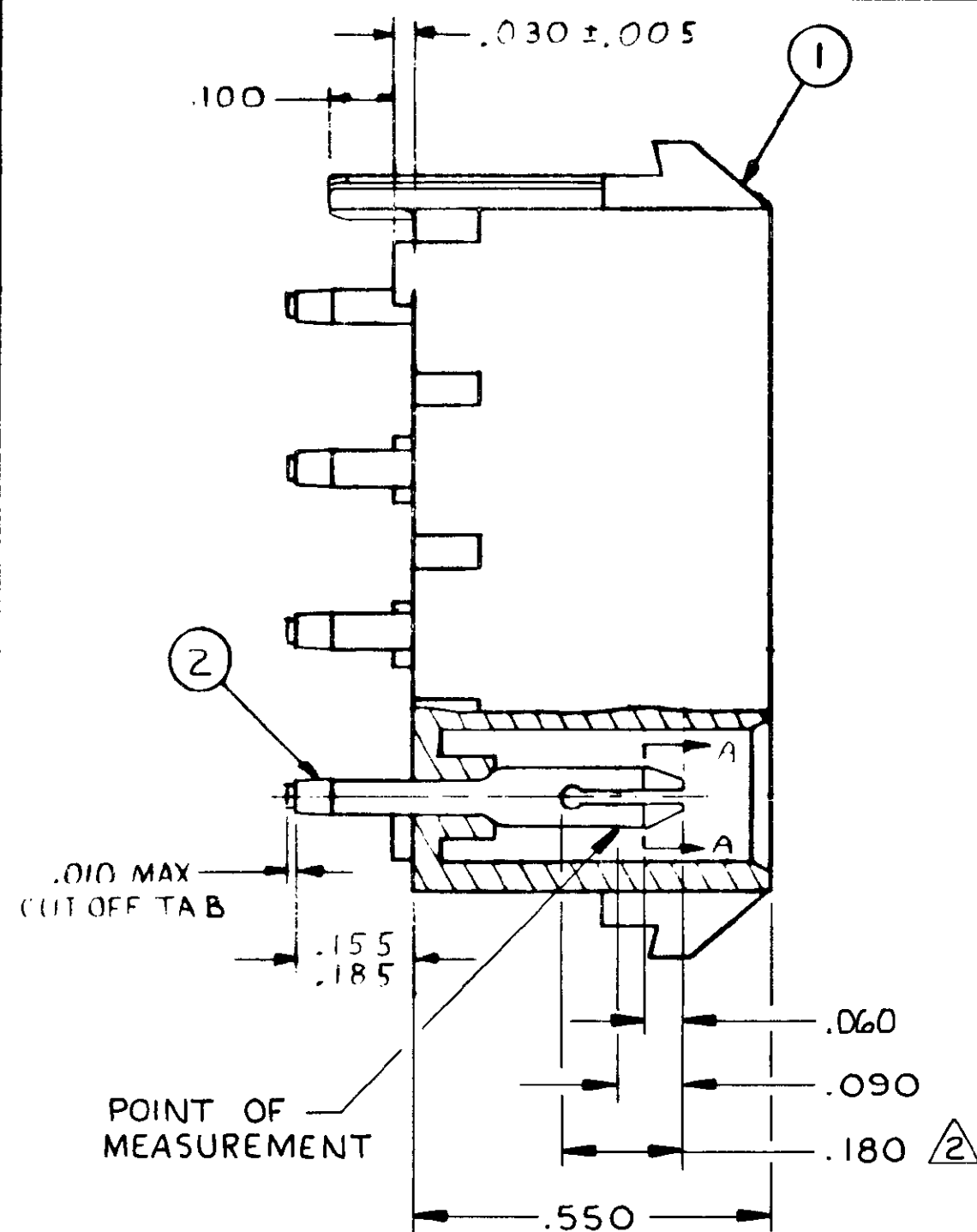
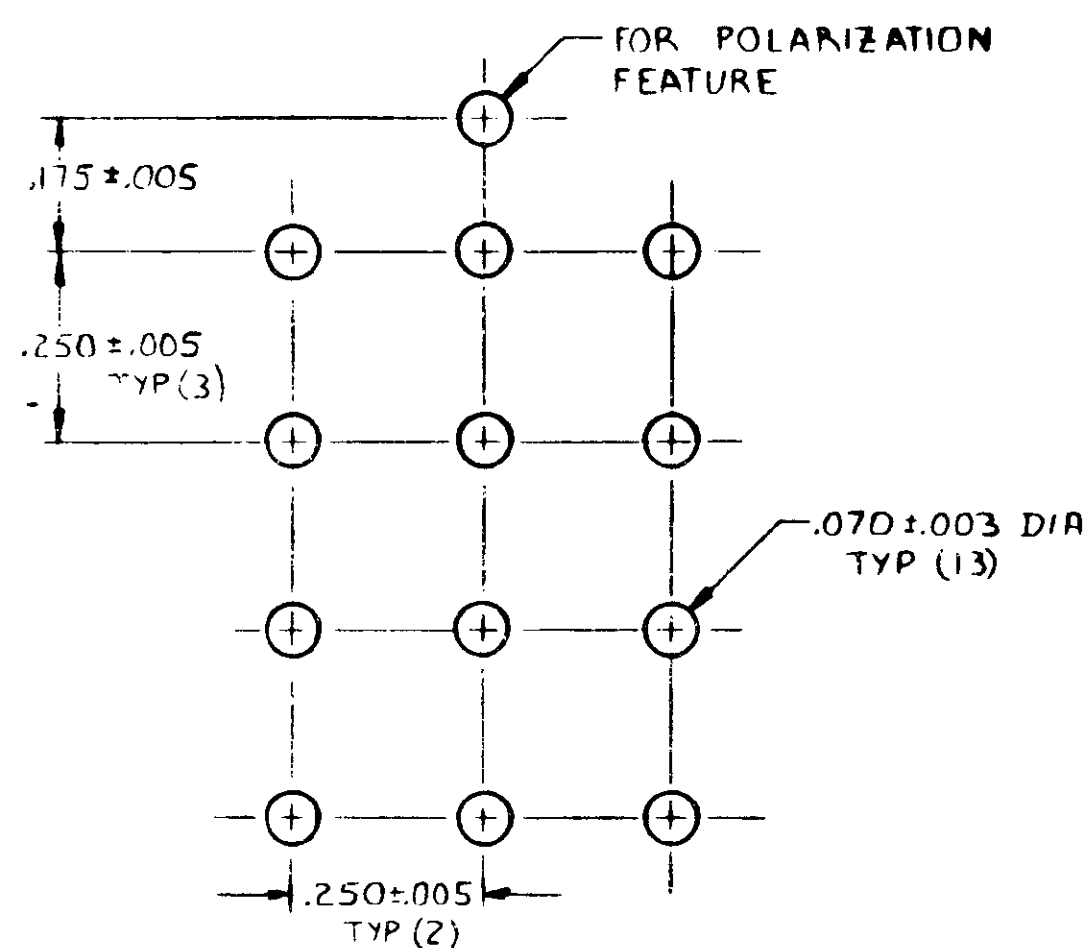
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SECTION A-A
SCALE 10:1

RECOMMENDED LAYOUT FOR
.062 THICK P.C. BOARD
(TOLERANCES NON-CUMULATIVE
WITHIN .250 GRID PATTERN)

REVISIONS					DATE	APPROVED
P	F	ZONE	LTR	DESCRIPTION		
✓				0 RELEASE DRAWING PER M-6672	11/11/81	MISF/LH
✓			A	ADDED DRAIN HOLES M-6977	9/4/84	DAV/LH
✓			B	ADDED SECT. A-A M-7157	9/1/85	DAV/LH
✓			C	REV PER ECN M-7384	9/15/85	TEB/SJ
✓			C1	RESTORATION	8/1/85	LS/SJ
✓			D	ADDED -2 PER TTI CM85-74	9/18/85	CM/RS
✓			E	OBSOLETE -2 PER CM-947	7-14-87	PKC
✓			F	REVISE PER CM-1511	2-10-88	PKC
✓			G	REVISED PER CM-3328	2-19-91	PKC
✓			H	REV PER ECN 0730-3928-92	1-8-93	NJC
✓			J	REVISED PER EC 0730-4181-93	7-6-93	LHS
✓			K	REVISED PER EC 0730-0111-95	8-28-95	JH

1. PARTS COMPLY WITH AMP SOLDERABILITY SPEC 109-11-3.

2. CONTACT IS PLATED OVERALL WITH .000050 NICKEL, THEN .000030 GOLD OVER CONTACT LENGTH INDICATED AND MATTE TIN ON SOLDER TAIL END.

3. CIRCUIT IDENTIFICATION CHARACTERS ARE ADJACENT TO THE INDICATED CAVITIES, BUT LOCATION AND ORIENTATION MAY DIFFER FROM PRINT.

FINISH	FINISH	BRZ	12	CONTACT (2)	641973-1
NATURAL	NYLON 14V-2	1	HOUSING (1)		
FINISH	MATERIAL	NO PER ASSEMBLY	ITEM NO	PART NO	

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS ± .015 ANGLES ±	CONTRACT NO		AMP AMP INCORPORATED Harrisburg, Pa. 17105		
	DR <i>M. Foker</i> 11-81				
MATERIAL SEE TABLE	CHK <i>D. S. H. 11/1/81</i>		NAME PIN HEADER ASSEMBLY, UNIVERSAL MATE-N-LOK™, 12 CIRCUIT		
	APPD <i>11/1/81</i>				
FINISH SEE TABLE	DSGN APPD		SIZE	FSCM NO	DRAWING NO
	OTHER APPD		C	00779	641973
			SCALE 4-1	SHEET	

CUSTOMER DRAWING